

Epoxy 1028



General Description

Two Part solvent free paste like Epoxy compound with high thixotropic properties.

Use For

- 1) High build coating for electronic part.
- 2) High build coating for PC board.
- 3) Filling resin for anti-acid floor tile

Technical Data

- * Component : Part A – Paste like, Red or Green.
Part B – yellowish liquid.
- * Mixing Ratio : A : B = 3 : 1 by wt.
- * Pot Life : 30 min (60 gm – 25 °C)(depend on volume and temperature)
- * Curing Time : 8 – 10 hr. (Full cure 7 days 25 °C)
- * Specific Gravity : 1.45 – 1.55
- * Hardness (Shore D) : > 80 (80 °C x 1 hr.)
- * Shear Strength : > 18 Mpa (Stainless steel 80 °C x 2 hr.)
- * Water adsorption : < 0.6 % (100 gm. 24 hrs. immerse in water)

Some Hint

- 1) Part A and Part B should be mixed thoroughly by donated weight as per instruction.
- 2) Elevated the curing temperature may accelerate the curing speed. But also decrease the mixed component viscosity.



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